TOOL & GSE SERVICES



#MUCHMORETHANTOOLS





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WHY TOOL & GSE SERVICES BY DEDIENNE AEROSPACE?

INTRODUCTION

YOUR TOOLING SERVICES, ANYWHERE AT ANYTIME







WORLDWIDE SERVICE CENTERS

ONE STOP SHOP FOR ALL TOOLING

OFFICIAL OEM LICENSEE



#PROXIMITY #OTD PERFORMANCE #SHORT TAT #EXPERTISE #QUALITY #INSURANCE





SHORT TAT



HIGH QUALITY

WE KEEP YOUR TOOLING ALWAYS SERVICEABLE



YOUR BENEFITS FROM REGULAR MAINTENANCE DONE BY A CERTIFIED SOURCE LIKE DEDIENNE AEROSPACE

YOUR TOOL SERVICEABLE WHEN NEEDED

4

REDUCED OWNERSHIP COSTS



WORLDWIDE MOBILE TEAMS EXCELLENCE IN ALL AEROSPACE TOOLING





EXTENDED TOOLING LIFE DURATION

CONFORMITY TO ALL REGULATIONS & STANDARDS

FULL ASSET MANAGEMENT: FROM LOGISTICS TO SERVICES



PERIODIC CERTIFICATION

- PRECISION EQUIPMENT CALIBRATION
- DYNAMOMETER CALIBRATION
- ELECTRONIC CALIBRATION
- PERIODIC LOAD TESTING



PRECISION EQUIPMENT CALIBRATION

Dynamometers, comparators & manometers are industrial components mounted on tooling for accurate readings of critical values (e.g., pressure, deformation, force).

Calibrating these components is the first but not the only step in a complete tooling recertification. It should always be followed by tests (e.g., load test, pressure test) for the overall certification of the tool.



MANOMETER 0-250 BARS



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MANOMETER

0-120 BARS

FOR FULL CERTIFICATION	TECHNICAL DIAGNOSTIC MANOMETER CALIBRATION PRESSURE TEST
GAUGE	MANOMETER 0-250 BARS
TOOL DESCRIPTION	PUMP OPEN-THRUST REVERSER
FULL TOOL PN	636-3000-13GSE

FOR FULL CERTIFICATION	TECHNICAL DIAGNO MANOMETER CALIB PRESSURE TEST
GAUGE	MANOMETER 0-120 BA
TOOL DESCRIPTION	MANUAL HYDRAULIC OPENING SYSTEM A32
FULL TOOL PN	636-3000-13GSE

TOOL & GSE SERVICES

GAUGE CALIBRATION



20NEO

ARS

OSTIC BRATION



FOR FULL CERTIFICATION	TECHNICAL DIAGNOSTIC MANOMETER CALIBRATION PRESSURE TEST
GAUGE	COMPARATOR +/-0,002
TOOL DESCRIPTION	INSPECTION EQUIPMENT B777
FULL TOOL PN	J27079-38



DYNAMOMETER CALIBRATION

In order to reduce TAT, all dynamometer calibrations are done in our certified laboratories at any of our worldwide facilities.

The calibrated dynamometers are then mounted on the relevant tool for load testing and final certification.

A calibrated dynamometer is the first step, and not the only one, for full certification of a tool.



CERTIFICATION B737 MAX BOOTSTRAP



FULL TOOL PN	C71029-1
TOOL DESCRIPTION	B737 MAX BOOTSTRAP
DYNAMOMETER	3 T
FOR FULL CERTIFICATION	HOISTS MAINTENANCE DYNAMOMETER CALIBRATION LOAD TEST DIMENSIONAL CONTROL

TOOL & GSE SERVICES

CERTIFICATION GE90 ENGINE BOOTSTRAP



FULL TOOL PN	J71043-131_J
TOOL DESCRIPTION	GE90 ENGINE BOOTSTRAP
DYNAMOMETER	3 T
FOR FULL CERTIFICATION	HOISTS MAINTENANCE DYNAMOMETER CALIBRATION LOAD TEST DIMENSIONAL CONTROL

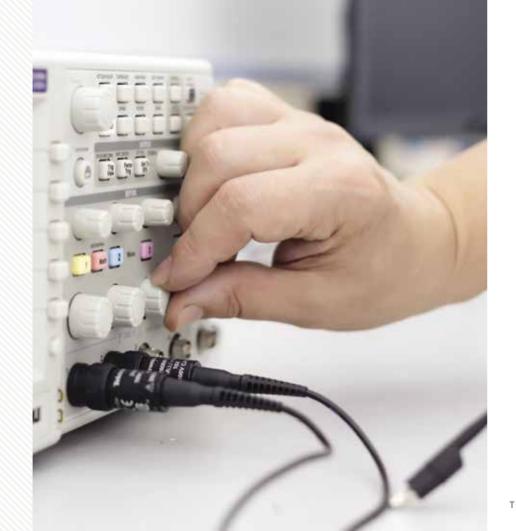


ELECTRONIC/ ELECTRIC CALIBRATION

In our workshop or with our partners, we are able to carry out electric/electronic calibration: continuity tests, calibration of electronic measuring equipment, and calibration of digital gauges and load cells.

Electric/electronic calibration is not the only step in certifying a tool. Additional calibrations or tests may be necessary.

Only a professional tooling expert knows how to complete the full certification and guarantee the safe serviceability of a tool.



TEST EQUIPMENT B737



FULL TOOL PN C3205

TOOL DESCRIPTION	TEST EQUIPMENT BRAKE SYSTEM PRESSURE CHECKING B737
OR FULL CERTIFICATION	TECHNICAL DIAGNOSTIC ELECTRONIC CALIBRATION OF THE BOX PRESSURE & LEAKAGE TESTS

TOOL & GSE SERVICES

TEST UNIT SENSOR



FULL TOOL PN 38-368-02

TOOL DESCRIPTION TEST UNIT SENSOR

- FOR FULL TECHNICAL DIAGNOSTIC
- CERTIFICATION ELECTRONIC CALIBRATION



PERIODIC LOAD TESTING

Most GSE and tooling require mandatory periodic load testing or recertification after repair or upgrade. Due to its OEM licenses and partnerships, Dedienne Aerospace has all the necessary test jigs to carry out the required load tests.

Our France 0-200T test bench allows us to extend our load test capacities to heavy and large toolings such as engine stands and tripod jacks.

As official OEM licensee, Dedienne Aerospace has all test jigs and dummy engines that represent the real environment. Some tests can also be done on customer's site.

· / /	TEST	JIGS	
and the	COLUMN TEST TRACTION/COMPRESSION	0-250 T	
and the second	TEST BENCH LATERAL	0-50 T	
8	OCONESS 1 SERIES	FOR ENGINE STANDS	
Provide and	OCONESS 2 SERIES	FOR BOOTSTRAPS	
	OCONESS 3 SERIES	LIFTING EQUIPMENT	
and the second	D070UT0001	PORTABLE TEST JIGS FOR AXLE & TRIPOD JACKS <45T	
	D070UT0009	PORTABLE TEST JIGS FOR AXLE & TRIPOD JACK >45T	
	and the second se	A CONTRACTOR OF THE OWNER	

TRIPOD JACK LOAD TESTING



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FULL TOOL PN	D07TRJ00006	FU
TOOL DESCRIPTION	A320/B737 TRIPOD JACK WING	TO DE
USED TEST DEVICE	0-200 T COLUMN TEST OR MOBILE TEST JIGS	US DE
FOR FULL CERTIFICATION	FULL CHECK HYDRAULIC CHECK LOAD TEST	FO

FOR FULL CERTIFICATION	FULL CH PERIODIO OF HOIST PROOF L
USED TEST DEVICE	OCONESS
TOOL DESCRIPTION	INLET COV
FULL TOOL PN	636-1100-1

LIFTING EQUIPMENT LOAD TESTING

ENGINE STAND LOAD TESTING





TS

LOAD TEST



FULL TOOL PN	D71CRA00004
TOOL DESCRIPTION	V2500 ENGINE STAND
USED TEST DEVICE	DEDICATED DUMMY ENGINE
FOR FULL CERTIFICATION	FULL CHECK FUNCTIONAL CHECK CLEANING & GREASING LOAD TEST WITH DUMMY ENGINE



PERIODIC CERTIFICATION

B737 MAX BOOTSTRAP LOAD TESTING

TRENT 7000 APS LOAD TESTING

TRENT XWB LOAD TESTING



A CONTRACTOR
AVERAGE LEAD TIME 1 WEEK

FULL TOOL PN C71029-1

TOOL DESCRIPTION	B737 MAX BOOTSTRAP
USED TEST DEVICE	OCONESS 83
FOR FULL CERTIFICATION	FULL CHECK DYNAMOMETERS CALIBRATION HOISTS PERIODIC MAINTENANCE LOAD TEST DIMENSIONAL CONTROL

FOR FULL CERTIFICATIO	• FULL CHECK • HYDRAULIC CHECK • LOAD TEST
USED TEST DEVICE	OCONESS 028
TOOL DESCRIPTIO	N TRENT 7000 APS
FULL TOOL P	N RRT095052



FULL TOOL PN	RRT089134
TOOL DESCRIPTION	BASIC STAND TRENT XWB
USED TEST DEVICE	OCONESS 029
FOR FULL CERTIFICATION	FULL CHECK HYDRAULIC CHECK LOAD TEST









REPAIR

- REPAIR/PERIODIC & PREVENTIVE MAINTENANCE
- HYDRAULIC & PNEUMATIC REPAIR
- ENGINE STANDS REPAIR & MAINTENANCE



REPAIR/PERIODIC & PREVENTIVE MAINTENANCE

As a major OEM licensee and partner, Dedienne Aerospace has all the required technical data and drawings to repair damaged tools according to standards and specifications. All our repairs are validated by functional and mechanical load tests, or by pressure tests for hydraulic/pneumatic toolina.

We combine our skills in mechanics, hydraulics, pneumatics and electrics to take charge of the full repair of a tool and not partial repair. To decrease TAT, all strategic and critical spare parts are always kept in stock.

For AOG situations that can arise anywhere and anytime, we are supported by our internal supply chains and our worldwide suppliers network.



CFM56 ENGINE STAND ARMS REPLACEMENT





OPERATIONS · DAMAGED CABLES

REPLACEMENT

CHECK

FUNCTION & MECHANICAL

 ARMS REPLACEMENT LOAD & DIMENSIONAL TEST WITH DUMMY ENGINE



TOOL CATEGORY	TRIPOD &
REPAIR OPERATIONS	PISTONS 8 REPLACEM
DETAILED OPERATIONS	• FULL DIA • PISTONS • SEALS RE • LOAD TES

TOOL & GSE SERVICES

LEAP TOOLING **OVERALL INSPECTION**

AXLE JACKS

& SEALS MENT

AGNOSTIC REPLACEMENT REPLACEMENT ST



OPERATIONS DETAILED OPERATIONS	INSPECTION • GREASING & CLEANING • DIMENSIONNAL INSPECTION
REPAIR	OVERALL PERIODIC
CATEGORY	LEAP TOOLING



HYDRAULIC/ **PNEUMATIC** REPAIR

Hydraulic tools require periodic maintenance, careful usage, routine adjustments and calibration to guarantee a long life of reliable, top-quality performance.

Dedienne Aerospace has the expertise for diagnostic, maintenance and repair of all hydraulic & pneumatic tooling, from single flexible to complete assemblies.

All repairs are validated by pressure and leakage tests to confirm the safety of the tool. All major critical components and spares (manometers, flexibles, connectors) are on stock to ensure close TAT.



EXTRACTOR BOLT VERTICAL STABILISER





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TOOL CATEGORY	AIRCRAFT TOOLING	TO CA
REPAIR OPERATIONS	HYDRAULIC ASSEMBLY REFURBISHMENT	REI
DETAILED OPERATIONS	FULL DIAGNOSTIC FLEXIBLES REPLACEMENT MANOMETER CALIBRATION LOAD TEST PRESSURE TEST	DE OP

OL TEGORY	TRIPOD JA
PAIR ERATIONS	HYDRAULI REFURBIS
TAILED PERATIONS	FULL DIA FLEXIBLE TEST OF LEAKAGE LOAD TES

TOOL & GSE SERVICES

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FR	LEAD TIME 3 WEEKS
TOOL CATEGORY	ENGINE STANDS
REPAIR OPERATIONS	HYDRAULIC & PNEUMATIC ASSEMBLY MAINTENANCE & CHECK
DETAILED OPERATIONS	FULL DIAGNOSTIC CALIBRATION OF THE VALVES CALIBRATION OF THE PRESSURE LIMITERS PRESSURE/LEAKAGE TEST LOAD TEST



JACKS

LIC ASSEMBLY SHMENT

AGNOSTIC E REPLACEMENT F THE PUMP **SE TEST** ST

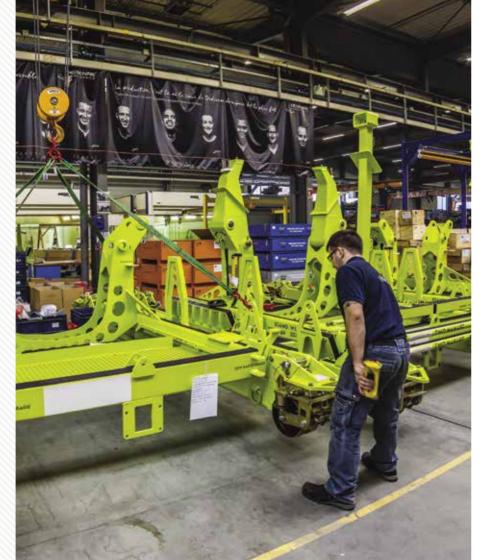
ENGINE STAND REPAIR & MAINTENANCE

Engine stands are critical assets since they are used for engine transportation. Any failure in an engine stand can be serious. Thus, engine stands must be regularly followed up, checked and maintained by engine stand manufacturers and experts like Dedienne Aerospace.

As a leading worldwide engine stand manufacturer, Dedienne does not only deliver stands but also ensures the maintenance and repair of your stands fleet.

Dedienne knows what parts need to be periodically replaced and what checks are necessary to make your engine's journey safer. All engine stands repairs are followed by functional & mechanical load tests with a dummy engine mounted on a stand.

For unlicensed tooling, Dedienne Aerospace always purchase the original parts from the OEM or licensed sources.



SHOCK ABSORBERS REPLACEMENT



TOOL CATEGORY	ENGINE STANDS
DETAILED OPERATIONS	FULL DIAGNOSTIC SHOCK ABSORBERS REPLACEMENT STATIC LOAD TEST DYNAMIC LOAD TEST

105	Na Na	e	
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TOOL CATEGORY	ENGINE STA
DETAILED OPERATIONS	FULL DIAG PALLET EX STATIC LO OYNAMIC I

TOOL & GSE SERVICES

SKID PALLET REPLACEMENT

WHEELS ASSEMBLY REPLACEMENT





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Δ	N	 5

DIAGNOSTIC T EXCHANGE C LOAD TEST MIC LOAD TEST

TOOL CATEGORY	ENGINE STANDS
DETAILED OPERATIONS	FULL DIAGNOSTIC WHEELS ASSEMBLY REPLACEMENT STATIC LOAD TEST OYNAMIC LOAD TEST







FULL REFURBISHMENT

• CFM56-5A/5B ENGINE STAND
 • CF6-80 ENGINE STAND





CFM56-5A/5B ENGINE STAND

DETAILED LIST OF OPERATIONS

- FULL DIAGNOSTIC OF THE STAND
- FULL DISMANTLE OF THE STAND
- SURFACE TREATMENT REWORK OF RUSTED COMPONENTS
- CASTERS REFURBISHMENT
- PAINT REMOVAL FROM CRADLE & TROLLEY
- SAND BLASTING OF CRADLE & TROLLEY
- SHOCK ABSORBERS REPLACEMENT

- CRADLE & TROLLEY PAINTING
- STAND RASSEMBLING
- CABLES REPLACEMENT
- FLEXIBLES REPLACEMENT
- MARKING REWORK
- · LOAD TEST USING DUMMY ENGINE



CF6-80 ENGINE STAND

DETAILED LIST OF OPERATIONS

- FULL DIAGNOSTIC OF THE STAND
- FULL DISMANTLE OF THE STAND
- SURFACE TREATMENT REWORK OF RUSTED COMPONENTS
- CASTERS REFURBISHMENT
- PAINT REMOVAL FROM CRADLE & TROLLEY
- SAND BLASTING OF CRADLE & TROLLEY
- CRADLE & TROLLEY PAINTING



SHOCK ABSORBERS REPLACEMENT
 STAND RASSEMBLING
 CABLES REPLACEMENT
 FLEXIBLES REPLACEMENT
 MARKING REWORK
 LOAD TEST USING DUMMY ENGINE







UPGRADE

- NACELLE TOOLING UPGRADE
- LEAP TOOLING UPGRADE
- AIRCRAFT TOOLING UPGRADE



UPGRADE / MODIFICATIONS / VARIANT INTEGRATION

Thanks to our major OEM licenses and partnerships, Dedienne Aerospace has access to all necessary drawings and technical modifications. We are thus able to upgrade most of your tooling according to the latest index. We are also able to modify existing tools by integrating new variants for multi-usage (example: adding a V02 variant to an existing V01 bootstrap).

An upgrade or modification does not only consist of a simple tool modification, but also includes a full recertification of the modified tool to the upgraded or modified index.

Upgrade kits are managed in stock in order to decrease lead time (TAT).



NACELLE TOOLING UPGRADE



TOOL CATEGORY	NACELLE TOOLING
TOOL UPGRADE	FROM A TO C
DETAILED OPERATIONS	FULL DIAGNOSTIC UPGRADE DIMENSIONAL CONTROL LOAD TEST

TOOL CATEGORY	ENGINE TOOLING	TOOL CATEGORY	AIRCRAFT TOOLING
TOOL UPGRADE	FROM G01 TO G02	TOOL UPGRADE	FROM B TO F
DETAILED OPERATIONS	• FULL DIAGNOSTIC • UPGRADE • DIMENSIONAL CONTROL • LOAD TEST	DETAILED OPERATIONS	FULL DIAGNOSTIC UPGRADE DIMENSIONAL CONTROL LOAD TEST

TOOL & GSE SERVICES

LEAP TOOLING

UPGRADE

B737 MAX BOOTSTRAP UPGRADE











LOAN



TOOL & GSE SERVICES

LOAN

For maintenance or transportation, short term or long term requirements, or AOG needs, get the right tool at the right time, while saving money with Dedienne Aerospace loan solutions.

We have at our disposal a strategic tooling stock able to be dispatched from our worlwide facilities. This stock includes Engine Stands, Engine tooling, Aircraft tooling, Ground Support Equipment, or Engine Change Kits.

All tools are delivered with all of their compliance certificates.



ENGINE STANDS



GROUND SUPPORT EQUIPMENT

CONTAINERS





TOOL & GSE SERVICES

ENGINE TOOLING

AIRCRAFT TOOLING





ENGINE CHANGE KIT





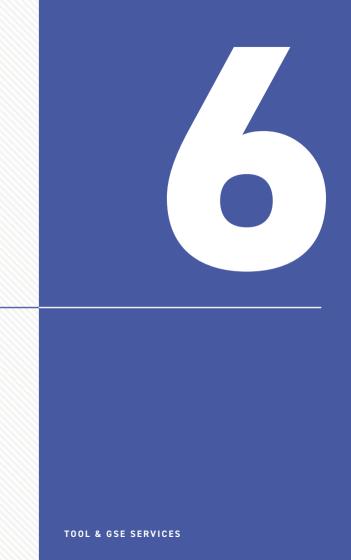






TRAINING

- NITROGEN BACKPACK
- TRENT 7000 ENGINE STAND
- TRIPOD JACKS



TRAINING

Who better than Dedienne Aerospace to help you with the use of our tooling? Whether for Engine tooling, Aircraft Tooling, Engine Stand, or Ground Support Equipment, our training capabilities are as broad as our tooling portfolio references. Our dedicated training teams are mobile and carry out training on and off-site.

Design, use, safety; any and all questions can be shared with confidence during these tailor-made training sessions. The trainings will allow your teams to optimize the use of tools and gain in performance and efficiency.

All trainees receive a training certificate upon validation.



NITROGEN BACKPACK



PN	D12PUM00005G00
TOOL Description	FASTER NITROGEN SERVICING FOR AIRCRAFT DOORS NITROGEN ACCUMULATORS
TRAINING PURPOSE	AirAsia trained its A320 team to charge the aircraft hydraulic accumulators in less than 5 minutes and with only one operator for servicing

TRENT 7000 ENGINE STAND



PN	RRT095052
TOOL DESCRIPTION	ALL PURP TRANSPOR TRENT 700
TRAINING PURPOSE	TAP techni the usage





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POSE ORTATION STAND 000. A330NEO

nicians trained on the usage and the functionality of the TRENT 7000 APS

PN	D07TRJ00006G01
TOOL DESCRIPTION	POLYVALENT TRIPOD JACK ABLE TO LIFT AIRCRAFT
TRAINING PURPOSE	Lufthansa Technik Puerto Rico trained the operators to use polyvalent tripod jacks on B737 and also A320







SPARE PARTS



TOOL & GSE SERVICES

SPARE PARTS

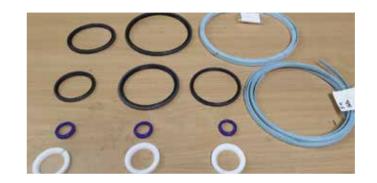
Dedienne Aerospace's roots lie in tooling manufacturing. This means we operate in alliance with our supply chain, our worldwide suppliers, and other partners.

Consequently, all strategic and consumable spare parts are always on hand (e.g., engine stand shock absorbers, bootstrap pins, seals, guides, axle jacks & tripod jack pistons etc.). Based on our repair statistics, data is regularly analyzed to identify the most replaced spare parts in order to update stock.

All spare parts are delivered with Dedienne Aerospace original quality documents (COC, test certificates, etc.). For unlicensed tooling, Dedienne Aerospace always purchases original parts from the OEM or qualified sources.



SEALS



WHEELS



TOOL & GSE SERVICES

SHOCK MOUNTS



TOW BARS



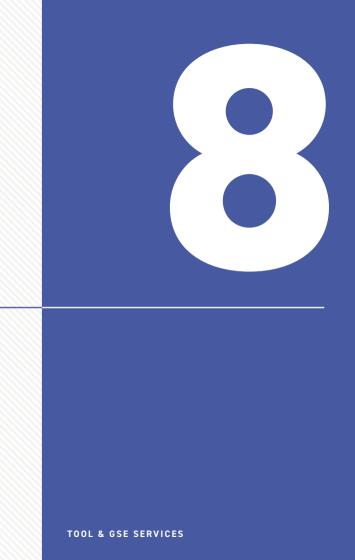






SERVICES SHOWROOM

BOOTSTRAP CERTIFICATION
 TRIPOD JACK CERTIFICATION
 ENGINE STAND CERTIFICATION



BOOTSTRAP CERTIFICATION

Picture shows one step in a bootstrap full certification: load test phase. This phase is preceded by calibration of dynamometers and maintenance of hoists. It is followed by dimensional verification to ensure that no permanent deformation occurs during the load-test.

There is no better provider than Dedienne Aerospace to guarantee the safety of your bootstrap.



LIST OF DELIVERED DOCUMENTS

- DIAGNOSTIC SHEET
- DYNAMOMETER CALIBRATION CERTIFICATES
- HOISTS MAINTENANCE CERTIFICATES
- LOAD TEST CERTIFICATES
- DIMENSIONAL CONTROL REPORT
- CERTIFICATE OF SERVICEABILITY
- CERTIFICATE OF CONFORMITY
- CE CERTIFICATE (IF TOOL IS CE)
- TEST PHOTOS
- TECHNICAL REPORT

CHECKLIST DETAILS

- COMPLETE TOOL CHECK
- CHECK FOR DAMAGED ITEMS
- CHECK FOR RUSTED ELEMENTS
- CABLES CHECK
- PAINTING VIDEO CHECK
- IDENTIFICATION PLATE CHECK
- MARKING CHECKS
- USER MANUAL CHECK



TRIPOD JACK CERTIFICATION

Picture shows periodic load test of tripod jack using a Dedienne column test. Within the scope of full recertification, there is first a full diagnostic, greasing, cleaning, and level one maintenance. If the load test is successful, it is followed by dimensional control to ensure that no permanent deformation has occurred.

To avoid high repair costs (e.g., blocked pistons that need replacing, hydraulic assembly failures...), it is recommended to entrust your tripod certification to a competent entity: Dedienne Aerospace is your best partner.



LIST OF DELIVERED DOCUMENTS

DIAGNOSTIC SHEET

⁶⁹63

- STATIC LOAD TEST CERTIFICATE
- DYNAMIC LOAD TEST CERTIFICATE
- CERTIFICATE OF SERVICEABILITY
- CERTIFICATE OF CONFORMITY
- CE CERTIFICATE (IF TOOL IS CE)
- TEST PHOTOS
- TECHNICAL REPORT

CHECKLIST DETAILS

- FLEXIBLES CHECK
- PUMP CHECK
- CASTERS ASSEMBLY CHECK
- FINAL APPROACH SCREW CHECK
- SECURITY NUTS CHECK
- LEAKAGE CHECK
- MARKING CHECK
- USER MANUAL CHECK
- IDENTIFICATION PLATE CHECK



8

ENGINE STAND CERTIFICATION

Picture shows validation test done after an engine stand major repair. A dummy engine is installed on the stand: static and dynamic load tests are carried out to verify the mechanical resistance of the stand and the integrity of the hydraulic circuit.

Make Dedienne Aerospace your preference for a full Load Test. Our full load tests are compliant with OEM and Regulations thanks to our Dummy Engines and Test Jigs. Without suitable Dummy equipment, a proof load test has no legal value and cannot cover your liability.



LIST OF DELIVERED DOCUMENTS

- DIAGNOSTIC SHEET
- STATIC LOAD TEST CERTIFICATE
- DYNAMIC LOAD TEST CERTIFICATE
- PRESSURE LEAKAGE TEST CERTIFICATE
- CERTIFICATE OF SERVICEABILITY
- CERTIFICATE OF CONFORMITY
- CE CERTIFICATE (IF TOOL IS CE)
- TEST PHOTOS
- TECHNICAL REPORT

CHECKLIST DETAILS

- ARMS CHECK
- BRAKING SYSTEM CHECK
- CASTERS ASSEMBLY CHECK
- SHOCK ABSORBER VALIDITY CHECK
- CHECK FOR RUSTED ELEMENTS
- CHECK FOR MISSING ELEMENTS
- ENGINE MOUNT CHECK
- HYDRAULIC ASSEMBLY FULL CHECK
- MARKING CHECK
- USER MANUAL CHECK
- IDENTIFICATION PLATE CHECK

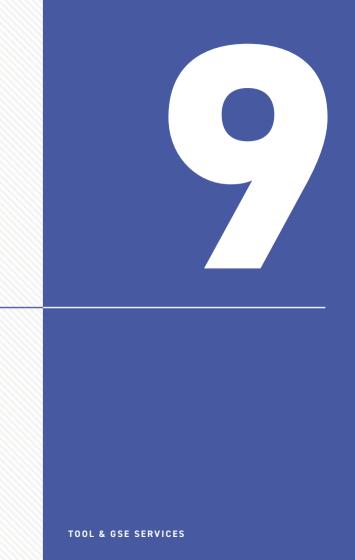






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